

Date: Tuesday, 30/09/2008 8:54:28 AM
 User: Julie Lecocq

Process Sheet

split

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 42346
 Estimate Number : 10087
 P.O. Number :
 This Issue : 30/09/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : PURCHASED PARTS
 Previous Run : 35228
 Written By :
 Checked & Approved By : JUL 08 9 30
 Comment : Est. A: 02.05.15 New Issue NG

Drawing Name : SIGN ASSEMBLY
 Part Number : D31183
 Drawing Number : D3118 REVC
 Project Number : N/A
 Drawing Revision : C
 Material :
 Due Date : 15/10/2008

7

Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7275

C208/09/30

8

Seal as per dwg D3118

Possible Supplier: Self powered lighting inc.Replaces: BHT P/N 212-072-637-107

Material release note required

Sign should be self luminous to min. brightness of 160 microlamberts

2.0 212072637107 Sign Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Sign Assembly

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Check dims to dwg and certification attached

S08/0/27 (x7)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 66

8/10/27

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 30/09/2008 8:54:26 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 42346

Part Number: D31183

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/27 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-16-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

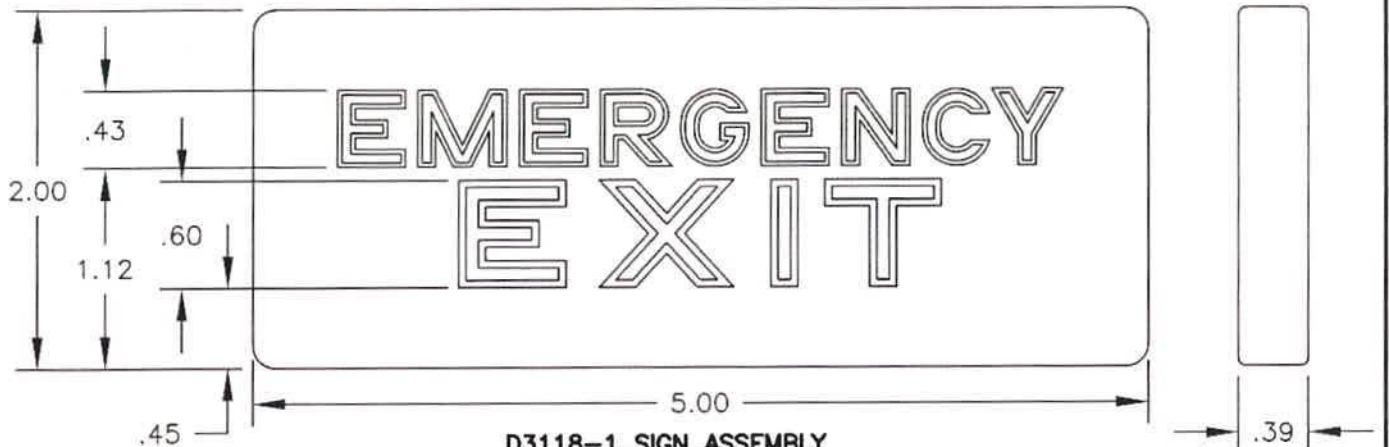
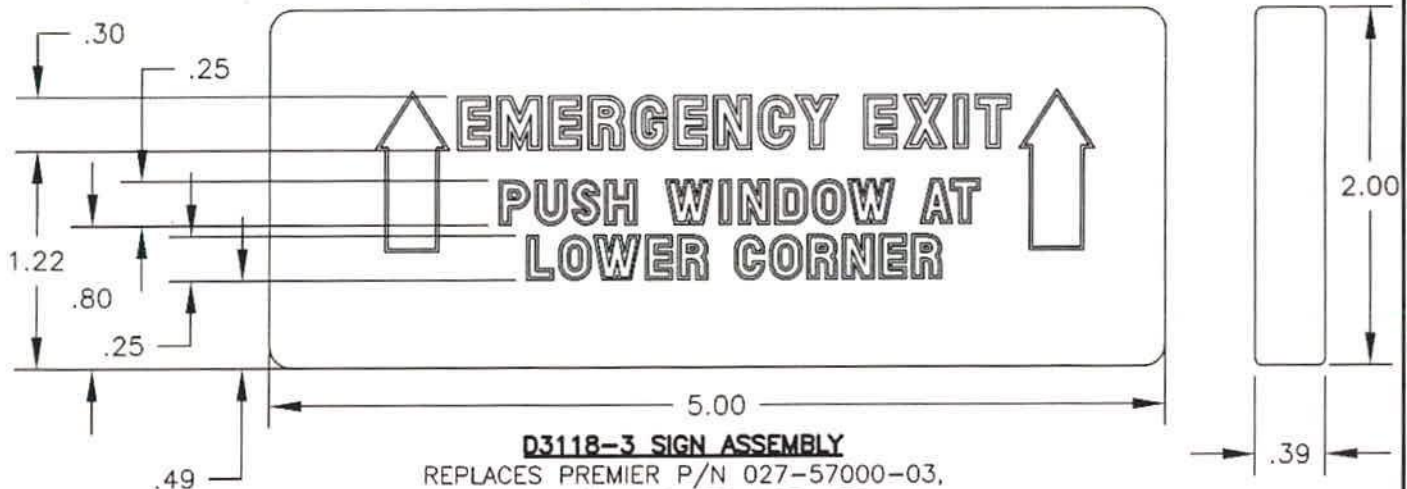
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

RELEASED
05.03.05**D3118-1 SIGN ASSEMBLY**REPLACES PREMIER P/N 027-57000-01,
BHT P/N 46660-01008-00**D3118-3 SIGN ASSEMBLY**REPLACES PREMIER P/N 027-57000-03,
BHT P/N 212-072-637-107**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINOUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

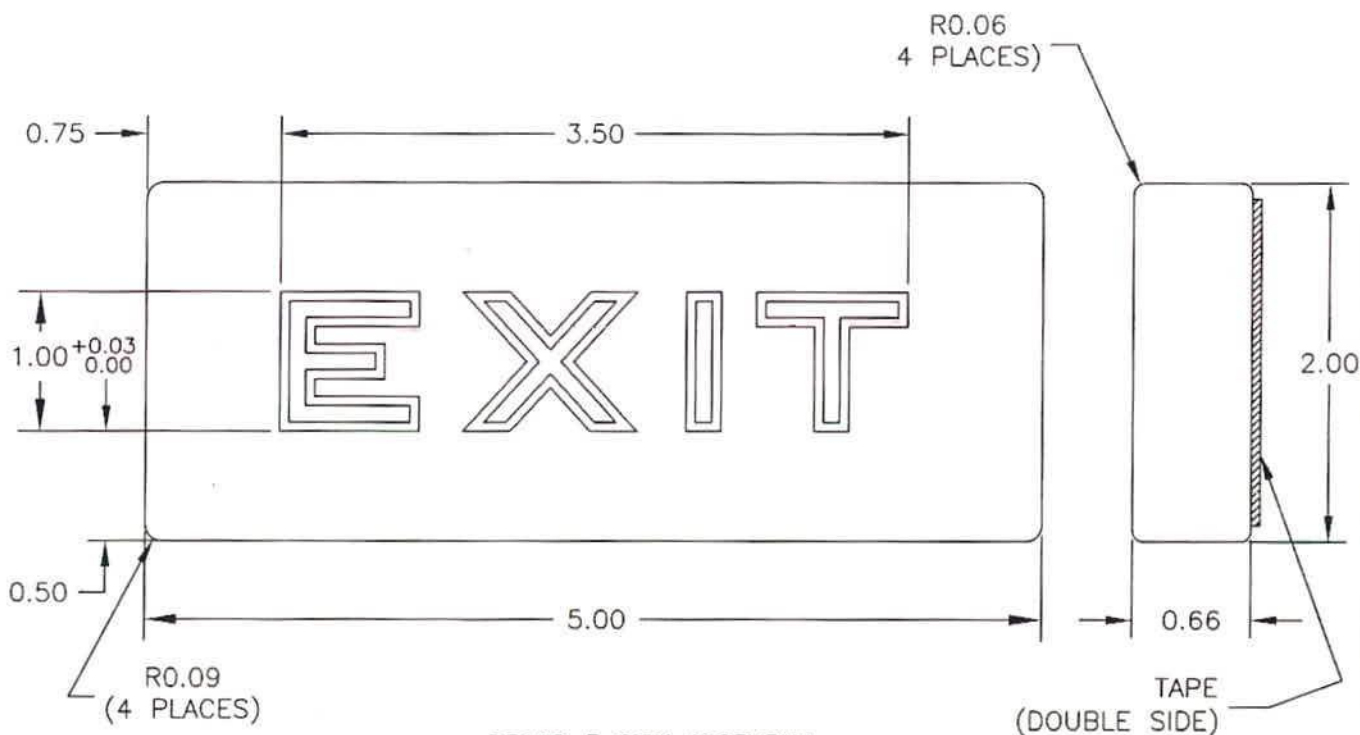
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WORK ORDER
NO. 42346

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DART

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE NTS

RELEASED
05.13.25**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A
SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
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Self-Powered Lighting

Self-Powered Lighting, Inc.
31 Waterloo Avenue
P.O. Box 657
Berwyn, PA 19312

T: (484) 595-9130 F: (484) 595-9135

PACK SLIP

Primary P.O.: PO00007275

SSI ID #: 0006667

Order Date: 10/3/2008

Ship Date: 10/30/2008

SHIP TO:

DART AEROSPACE LTD
MAIN FINISHED GOODS LOCATION
1270 ABERDEEN STREET
HAWKWSBURY, ON K6A 1K7

Confirm To:

Reference	Ship VIA	F. O. B.	Terms
56101-11361	FED EX EXPRESS	PLANT	Net 30 Days

ITEM NO.	DESCRIPTION	TBq	ORDERED	SHIPPED	BACK ORD
AC/4-ZZ	AC/4-ZZ EM EXIT PSH WINDOW @ LWR CORNER 3.7ci BHT212-072-637-107 SERIAL NUMBER A08-4057-A08-4064	0.137	8.00	7	1 1

☐ Check box if serial number(s) are the same, else fill in range

Beg # A08-4057 End # A08-4063

SHIP 10/30 OR B4

SHIP CUST FED EX P1 ACCT NUMBER 1517-9324-0

10/27/08

SHIELD SOURCE INCORPORATED

This package conforms to the conditions and
limitations specified in 49 CFR 173.424 for radioactive
material, excepted package - Instruments or Articles, UN2911.

TOTAL BOXES: 1 TOTAL WEIGHT: 31.65 kg

END USER INFO:
DART AEROSPACE LTD, MAIN FINISHED GOODS LOCATION 1270
ABERDEEN STREET HAWKWSBURY, ON K6A 1K7



31 WATERLOO AVE., PO BOX 657
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer : DART AEROSPACE LTD	MFG : SHIELD SOURCE INC.
PO # : PO 0000 7275	SPL Order # : 56101-11361
PNR : AC14-22	S/N : A08-4057-A08-4063
Customer PNR:	Qty. Shipped: 7

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

S
08/10/27

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

☒ In addition, the above referenced Part Number conforms to the Drawing.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By:

Alana Hillis

Q.C. Personnel



(Seal)

Date:

Oct. 24, 2008